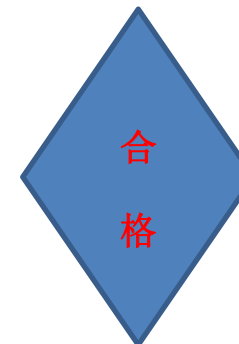


使用说明书



【产品名称】 冷裱膜（纳尔系列）；

【产品组成】 聚氯乙烯膜、丙烯酸压敏胶、离型纸；

【产品应用】

产品主要适用于画面保护（如：广告画面覆膜，照片覆膜，画面冷裱等）；

【仓储条件】

所有产品需储放在原厂包装的保护材料中，建议密封保存，垂直放置，层数限高 6 层请按照包装箱层高标识存放，避免阳光直射、热源直接接触，防潮、防晒，勿与易燃、腐蚀品一起存放。为避免任何质量问题，产品应储存于适宜的条件下，仓储温度 $25 \pm 5^{\circ}\text{C}$ 、相对湿度 $50 \pm 15\%$ 。

【制作及施工】

1. 制作环境：制作环境：产品建议在温度 $25 \pm 5^{\circ}\text{C}$ ，相对湿度为 $50 \pm 10\%$ ，洁净无尘、无悬浮物的环境下使用；建议产品需提前 24h 从仓储环境转移至操作环境。覆裱前必须确保被裱物表面洁净、干燥。未使用完的材料应装回原包装内，并做好密封，防止受潮而影响产品性能。

2. 施工要求： $20 \pm 10^{\circ}\text{C}$ ，相对湿度为 $50 \pm 10\%$ ；粘贴于平整、光滑、洁净、表面无浮尘、表皮无脱落的物体表面，贴合必要养护时间需要 2 小时以上。

注意事项：使用时发现任何异常请停止加工，因材料问题产生的损失，理赔仅限于材料本身，不包含任何其它费用。

【重要申明】

所有有关材料的说明、技术信息及应用推荐是基于我们认为可信的典型性测试结果。所有产品的售出均应由终端客户在最终环境下进行测试，以确认是否符合该使用环境的要求，确定选择购买何种材料。

【生产批号】见包装

【执行标准】Q31/0115000783c004-2017

【生产企业】上海纳尔实业股份有限公司、南通百纳数码新材料有限公司、丰城纳尔科技集团有限公司、纳尔实业（泰国）有限公司；

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Operation Manual

【Product name】 Cold Lamination Film (NAR series)

【Product composition】 PVC film, Acrylic pressure sensitive adhesive, Release paper

【Applications】 The product is mainly suitable for picture protection, such as advertising picture lamination, photo lamination, lamination of printed images, etc.

【Storage conditions】

All products need to be stored in the protective material of the original packaging. It is recommended to seal and store them vertically limited to 6 layers. Please store them according to the layer height of the packaging box. Avoid direct sunlight, direct contact with heat sources, moisture-proof and sun-proof. Do not store with flammable and corrosive materials. In order to avoid any quality problems, the products should be stored under suitable conditions, the storage temperature is $25\pm 5^{\circ}\text{C}$, and the relative humidity is $50\pm 15\%$.

【Printing and Installation】

1. Printing environment: the product is recommended to be used in an environment with a temperature of $25\pm 5^{\circ}\text{C}$, a relative humidity of $50\pm 10\%$, and a clean and dust-free environment. It is recommended that the product be transferred from the storage environment to the operating environment 24 hours in advance. Make sure that the surface of the object to be mounted is clean and dry before mounting. Unused materials should be put back in their original packaging and sealed to prevent moisture from affecting product performance.

2. Installing requirements: $20\pm 10^{\circ}\text{C}$, relative humidity $50\pm 10\%$; paste it on the surface of the object that is flat, smooth, clean, without floating dust on the surface and no peeling of the epidermis, and the necessary maintenance time for lamination is more than 2 hours.

Note: If you find any abnormality during use, please stop processing. For losses caused by material problems, the claim is limited to the material itself and does not include any other expenses.

【Statement】 All material descriptions, technical information and application recommendations are based on typical test results that we believe to be reliable. All products sold should be tested by the end customer in the final environment to confirm compliance with the requirements of the use environment and determine which materials to choose to purchase.

【Batch number】 shown in the package

【Implementation of standards】 Q31/0115000783C005-2017

【Manufacturer】 Shanghai NAR Industrial Co., Ltd. Nantong Baina New Material Co.,Ltd. Jiangxi Fengcheng NAR science and Technology Co., Ltd. NAR INDUSTRIAL (THAILAND) Co., Ltd.

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